

INSPECTION REPORT <i>QUALITY VALUED. CONFIDENCE DELIVERED</i>	Service		Pre-shipment Inspection	
	Report No.		V-2312119	
	Date Issued	2023-12-19	P 1 / 31	

INSPECTION REPORT

1. INSPECTION INFORMATION	
Client:	EWHEELS LLC
Supplier:	Begode
Factory:	Begode
Product:	Unicycles
P.O. No.:	-
P.O. Quantity:	30+15sets
Item No.:	Commander mini, Commander pro 50s
Inspection Date:	2023/12/18
Location:	Dongguan, Guangdong, China
Inspector:	Henry Xiao



2. INSPECTION RESULT				
Category	Conform	Not Conform	Pending	Check Points
Workmanship/Function	√			

OVERALL CONCLUSION	CONFORM
	Approved by: Sunny Cai

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3. REMARK POINT

-	-
Note	
1	Upon arrival, only 45sets were finished and under packing.
2	No assembling instruction manual was packed into packaging.

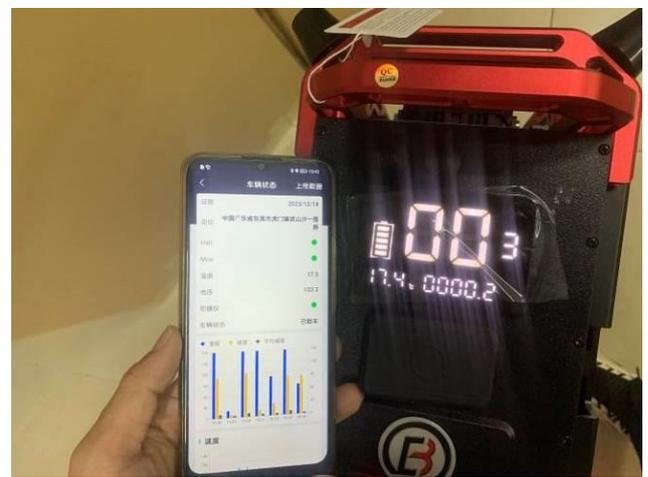
Check Points (Patton)

- 1) Battery voltage to full: Ensure that all the Unicycles can reach (134.4V) \pm 0.5V when it was fully charged, and check another 3 samples to verify the discrepancy between the data on multimeter and the data shown on the screen of app.
- Result: Battery voltage checked by App, and actual battery voltage couldn't reach 134v \pm 0.5V for all inspected samples even though it had fully charged.

1



Battery voltage check By App:



Battery voltage check By App:



Battery voltage check By App:



Battery voltage check

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Battery voltage check



Battery voltage check

Actual Checked Battery Voltage against Voltage by App

Actual Checked:	132.5	133	133						
By App:	133.1	133.3	133.4						

Battery Voltage check by App

133.1	133.3	133.4	132.8	132.7	133	132.4	132.8	133.4	132.6
132.8	132.5	132.8	132.8	133.1	132.8	132.7	133.1	132.5	132.3
133.2	133.3	133.2	132.7	133	132.5	132.7	132.4	133.2	132.5
132.4	132.3	132.8	132.6	133.4	132.8	132.9	133	133.2	133.2
132.8	133	132.3	132.6	132.9	132.3	132.4	132.3	133.3	133

Besides the normal checks of voltage, App connectivity, the main thing that we need to check here is motor scraping noises. Of a limited production run of just 10pcs last time, 4x of them had this scraping noise problem. Levi claims it's the tire coming into contact with the fender, but there's no evidence of this, some Customers even removed the fender with the same result.

Result: Conform

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Connectivity to the App.

Result: Conform

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We've had 3x reports of the handle just coming out from the slot, the factory didn't bother to screw the handles into the body properly.

Result: found 2pcs out 30sets Commander mini didn't bother to screw the handles into the body properly

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- Check if the Tire wobble
Result: Conform

6

abnormal motor/tire noise in rotation
Result: for item Commander pro 50s, all samples were found noise in rotation due to side tire hair, detail refer to video.

7

Motor rotation: there is minimum wire oscillation/wobbling in rotation.
Result: Conform

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Bearing abnormality:
Result: Conform

9

All lights work
Result: Conform

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PHOTO ATTACHMENT

0 OTHERS



1 Factory gate



2 Finished products



3 Finished products



4 Packing view

Commander mini



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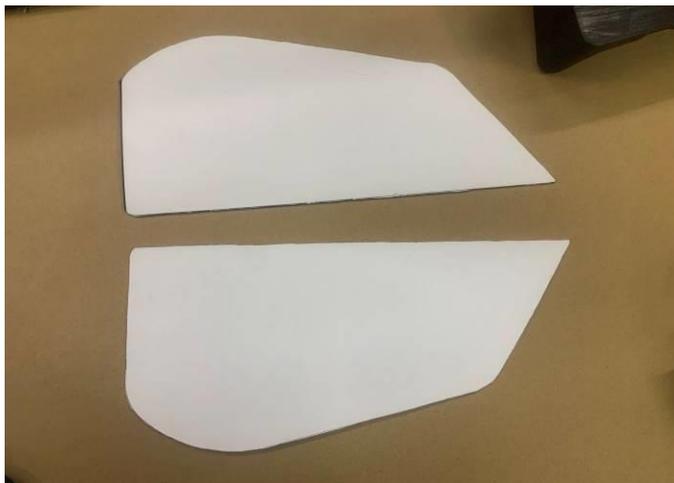
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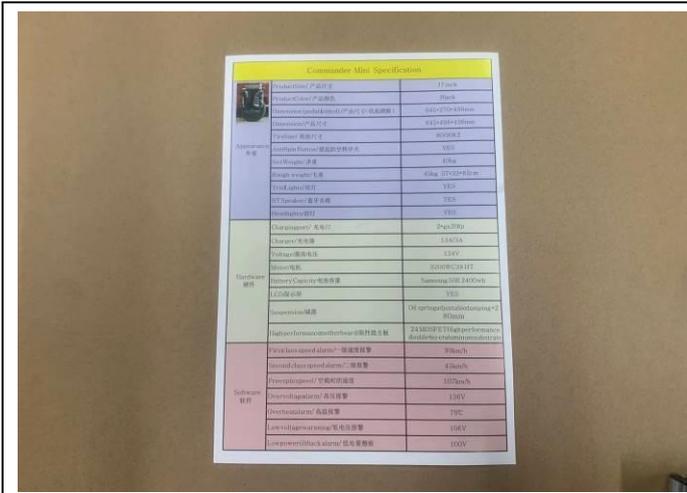
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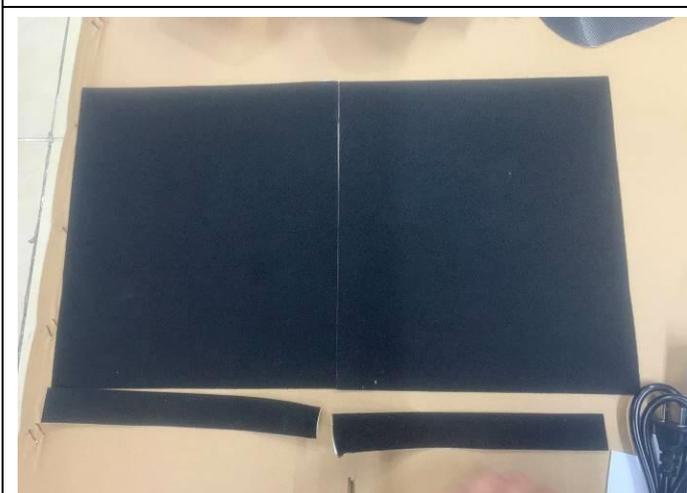
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Commander pro 50s



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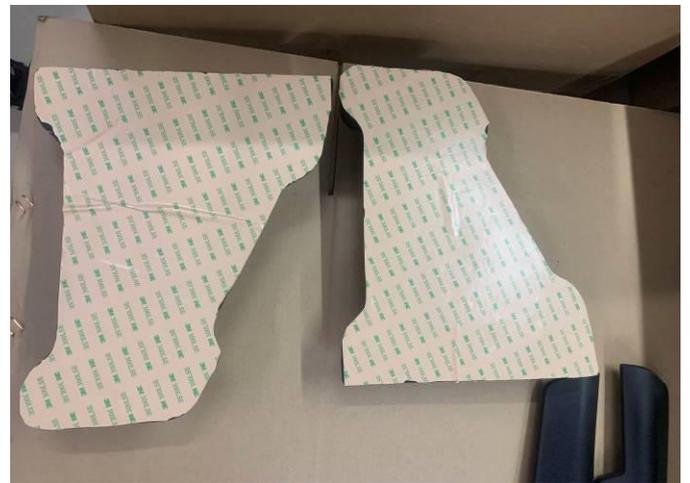
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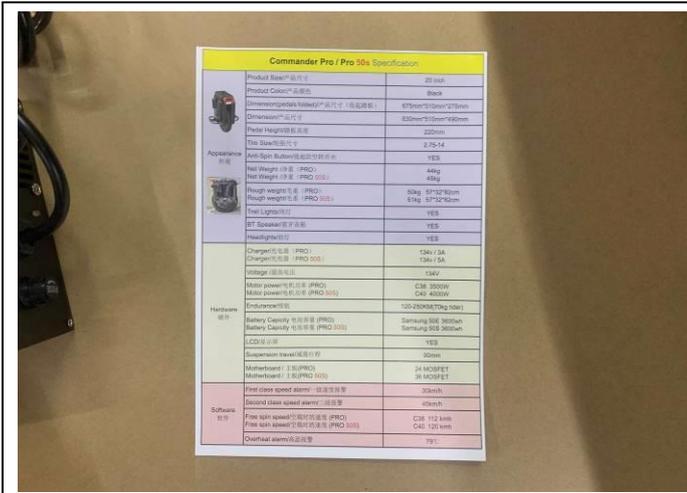
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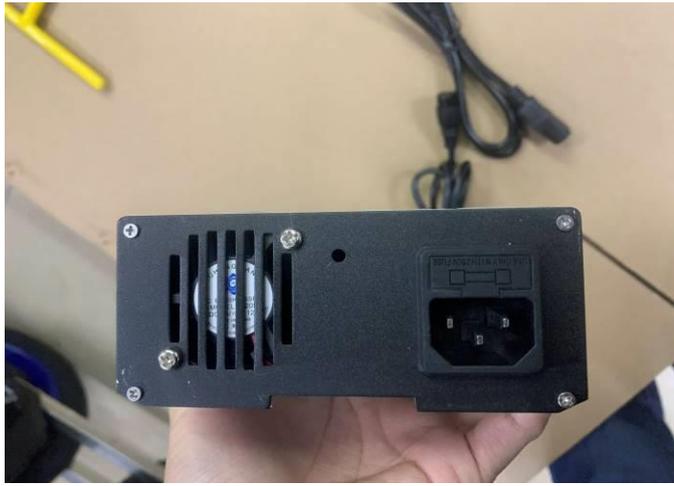
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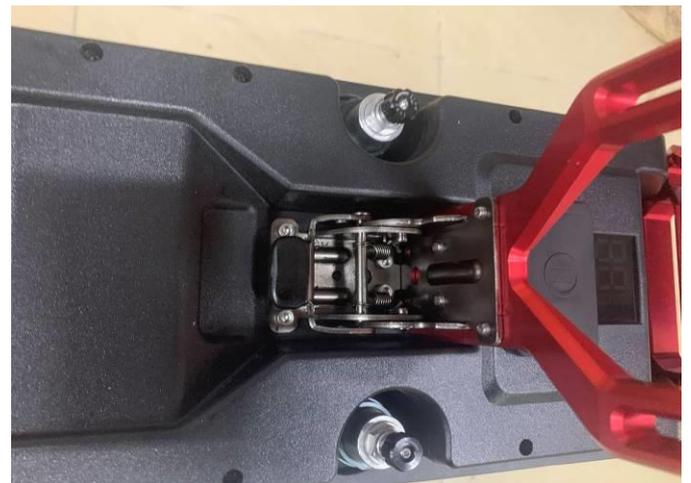
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